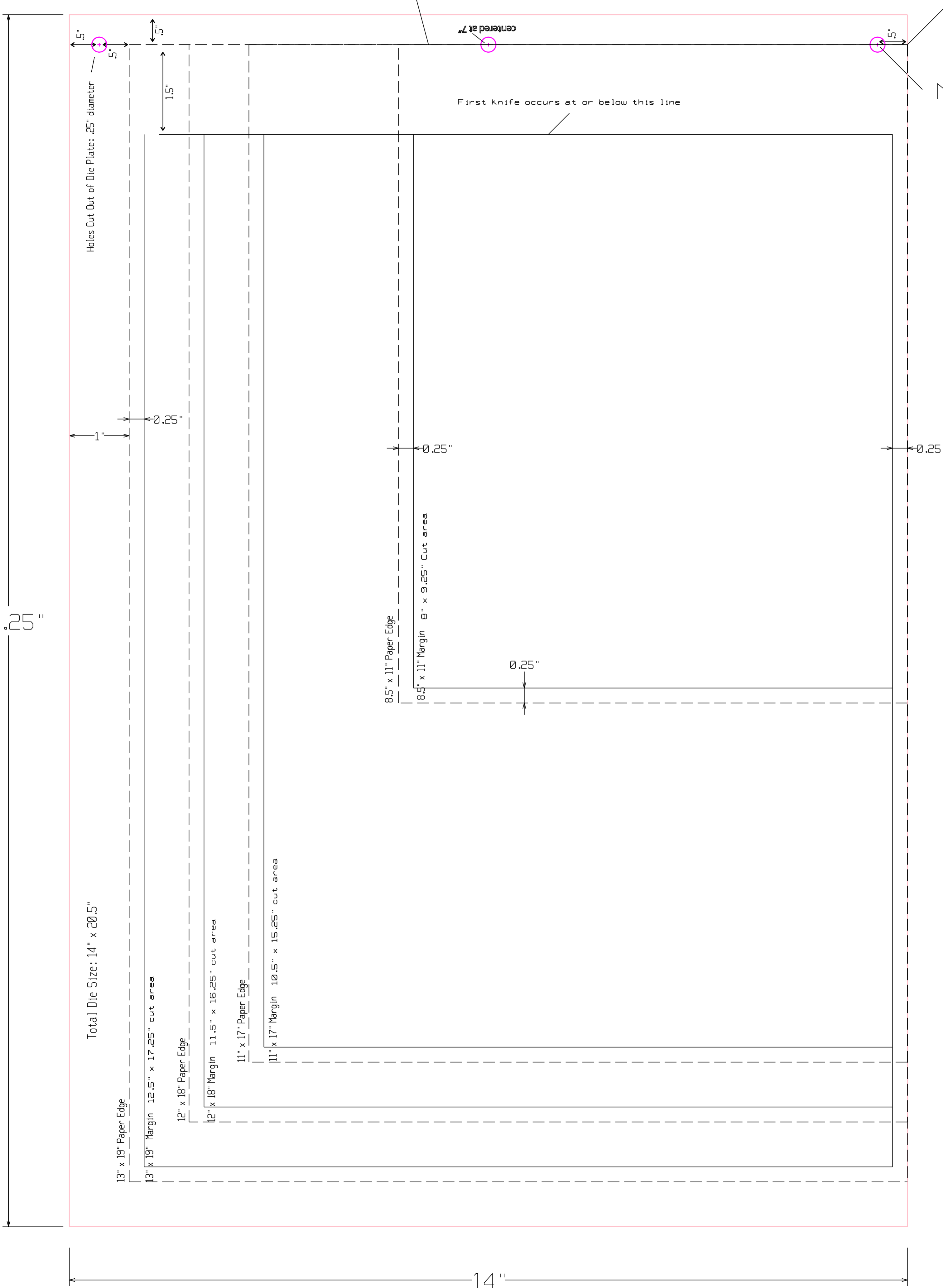


# Use to locate Print Sheet on Flexible Die Plate for proper registration

Dyna Cut Flexible Die Template  
This file is Print View

Lead Edge of sheet

Line lead edge / operator side  
corner of sheet up at this point



Mounting holes in die

1. Place lead edge of sheet at the Lead Edge of sheet line and place the right corner of sheet up with corner of template where noted

2. Minimum spacing or gutters between parts across and around is .25"

3. The first cut knife must occur a minimum of 1.5" down from the lead edge of the sheet for proper deliver

4. Each sheet size shows the maximum cut area

Recommended cut areas

- 8.5" x 11" sheet - 8" x 9.25" cut area
- 11" x 17" sheet - 10.5" x 15.25" cut area
- 12" x 18" sheet - 11.5" x 16.25" cut area
- 13" x 19" sheet - 12.5" x 17.25" cut area



**ATLASFLEX**